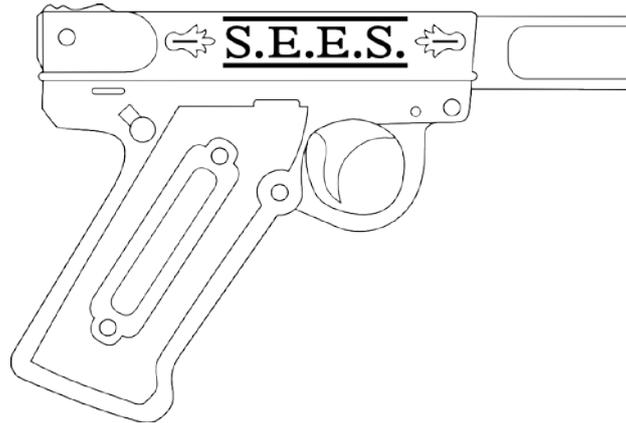


## S.E.E.S. Evoker Assembly Instructions

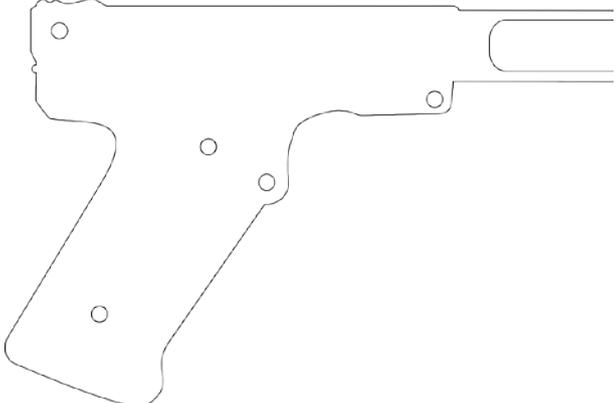
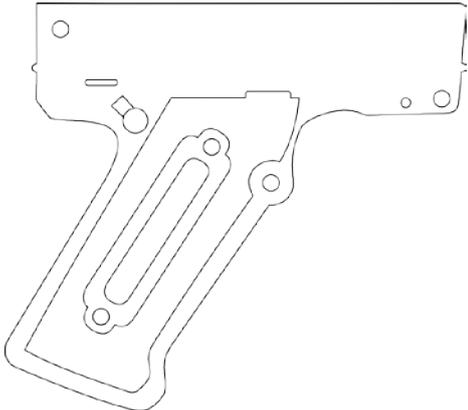
Thanks for buying this Evoker kit! This simple guide will help you assemble your Evoker. There are some items you will require before starting though. I recommend trying to get all of them for this project.

Required Tools	Recommended Additional Tools
<ul style="list-style-type: none"><li>• Wood glue (Preferably with a fine tip)</li><li>• Plastic glue (Preferably with a fine tip)</li><li>• A piece of card or something to spread glue</li></ul>	<ul style="list-style-type: none"><li>• Spraypaint (Silver and Black)</li><li>• Gloss sealing spraypaint (Clear)</li><li>• Clamps for holding layers together</li></ul>



### Layers included in this package...

A line drawing of the first layer of the Evoker, which is a 3mm thick MDF piece. It shows the outline of the handgun's body, including the trigger guard and trigger, but without the trigger itself.	<p><b>1 x Layer 1 MDF Piece (3mm thick)</b></p> <p>This layer is the 'core' of the Evoker, and has the trigger cut within the trigger guard.</p>
A line drawing of the second layer of the Evoker, which is a 3mm thick MDF piece. It is a copy of the first layer but without the trigger cutout.	<p><b>2 x Layer 2 MDF Piece (3mm thick)</b></p> <p>The second layer is placed on top of the first layer on both sides, and is simply a copy of the first layer but without the trigger.</p>

	<p><b>2 x Layer 3 MDF Piece (3mm thick)</b></p> <p>The third layer is placed on top of the second layer on both sides, and removes the trigger guard and part of the barrel that is unique in the Evoker's design.</p>
	<p><b>2 x Layer 4 MDF Piece (2mm thick)</b>  <b>2 x Grip Insert (2mm thick)</b></p> <p>The fourth layer is thinner than the previous layers and has a darker colour. This layer has a number of details and an additional piece that slots into the grip area.</p>
	<p><b>2 x Layer 5 MDF Piece (2mm thick)</b></p> <p>This layer does not have any guide holes to support it, so it must be placed carefully onto the Evoker.</p>
	<p><b>Additional Pieces</b></p> <p><b>2 x Black Acrylic Grip Piece (3mm thick)</b>  <b>2 x Blue Acrylic Grip Piece (3mm thick)</b>  <b>2 x Black Acrylic Circle Detail (3mm thick)</b>  <b>2 x Set of MDF Letter Pieces (3mm thick)</b></p> <p>These are special pieces that are to only be added after the main assembly is put together, painted and sealed with sealing spraypaint. The letters must be separately spraypainted and sealed before added onto the Evoker.</p>

## Assembly Instructions

1. Place Layer 1 on a flat surface and insert all the 4mm dowel pieces into the guide holes.
2. With wood glue, place small blobs of glue on the back of the Layer 2 piece for the side you are working on and spread it with a piece of cardboard or similar to have an even amount of glue covering the back.
3. Place the layer through the guide holes and onto the first layer. Apply pressure and clean any glue that has spilled around the edges with tissue paper.
4. Repeat the above steps for Layer 3
5. For Layer 4, do the same steps as above, but take care **not** to glue the grip insert in at this stage. This piece has to be painted, sealed and glued in separately after the acrylic pieces have been inserted.
6. Layer 5 must be placed onto the Evoker with care as it does not use the guide holes to hold its position. Place it carefully and apply pressure to make it stick, making sure not to nudge it out of place doing so. **Take care that you use the correct piece for the side you are building up.** If you wish to keep the guide dowel in to cover the holes, keep these in so that they will dry alongside your layers, otherwise remove them now.
7. Leave the pieces to dry for the specified amount of time indicated on the container of the wood glue you used. If you have the time, leave it to dry overnight or for 12-24 hours. **It is recommended that you use clamps to ensure the pieces will bond to each other best.**
8. After these pieces have dried, flip the Evoker over and repeat from Step 2 using the remaining MDF pieces and leave to dry. If you chose to keep the 4mm guide dowel in, you can cut it down using an x-acto-knife and use sandpaper to smooth it to the surface of the top layers.
9. With the base of the Evoker assembly built up, you can now paint it in a colour you wish. I suggest silver (or chrome) spraypaint. Spray in a well-ventilated area from a distance of the Evoker and **only spray one side completely at a time.** Apply a light layer onto the surface, leave it to dry, and apply another layer and repeat until the surface has a smooth finish of colour.
10. When a side is done, flip the Evoker and perform the same step on the other side, making sure to spray within the gaps and sides of the assembly.
11. The letter layers should be spraypainted separately using black spraypaint and the sealing spraypaint before application onto the Evoker. Additionally the grip insert can be spraypainted a gold colour, as it appears in official artwork. Place the letters into the slots shown on Layer 5 using wood glue when dried.
12. Seak the entire Evoker with a glossy clear spraypaint. This will ensure that the spraypainted colour will not flake off or be removed when scratched. It also gives a glossy finish to your Evoker and covers loose pieces into one large surface.

cont.

### Assembly Instructions cont.

13. Layer 6 consists of acrylic pieces that can now be placed and glued onto the Evoker using plastic glue. Apply the glue onto the edges and base of the MDF section before inserting the acrylic pieces, **not onto the acrylic pieces themselves**. After the grip piece is in place, the MDF grip piece can be inserted using either wood or plastic glue (I personally used plastic glue), and then the blue insert can be placed within it. A small black circle can be inserted into the hole just to the upper left/right of the grip area. Repeat for the other side of the Evoker after drying.
14. That's it! Admire your handiwork, show it to your friends, prop it on the wall or use it for a cosplay!

### Completed Appearance



### Additional Notes

If you are missing any pieces from your order, please contact me through your order at Etsy.com and I will be able to send you the pieces you need. Any questions or queries can be made through the same method also.

- Micnax